



Dart Aerospace Ltd.
1270 Aberdeen St
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RBEL135M-2905-101-17

Job Sheet 187599



Part No: RBEL135M-2905-101-17

Job Qty: 4 ea

Part Name: Thumb Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101 REV 9 IPP REV A 18.05.24 NEW ISSUE JFC VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/21/18	0.00	0.00	Start Up Machining-3		Free 19-1-4
110	Lathe Conv	4 pcs		12/21/18	0.00	1.33	Conv-1 Lathe		Free 19-1-4
120	QC	4 pcs		12/21/18	0.00	0.00	QC2 Machining-4		Free 19-1-4
130	QC	4 pcs		12/21/18	0.00	0.00	QC8 Machining-4		Free 19-1-4
140	Packaging	4 pcs		12/21/18	0.00	0.00	Packaging3-1		B-a 19-01-09
150	QC21-SA	4 Ea		12/21/18	0.00	0.00	QC21		DAS 28 9-89

Part Op
Descriptions: 110 - 1-Machine as per DWG.

DWG
21
9-89

JAN 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8N30F48S	Screw	4 Ea (1 ea)	90-Start up Operation	S128740 GA047

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8N30F48S	4	10	0

Part Specifications

Specifications could not be found.



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CANADA
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Plex 12/10/18 10:24 AM Dart.lajeunesse.marie

Container No: S142050



Part: RBEL135M-2905-101-17

Job No: 187599

Serial No/Batch: S142050

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 01/04/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Page 1 of 1

INSPECTION SHEET

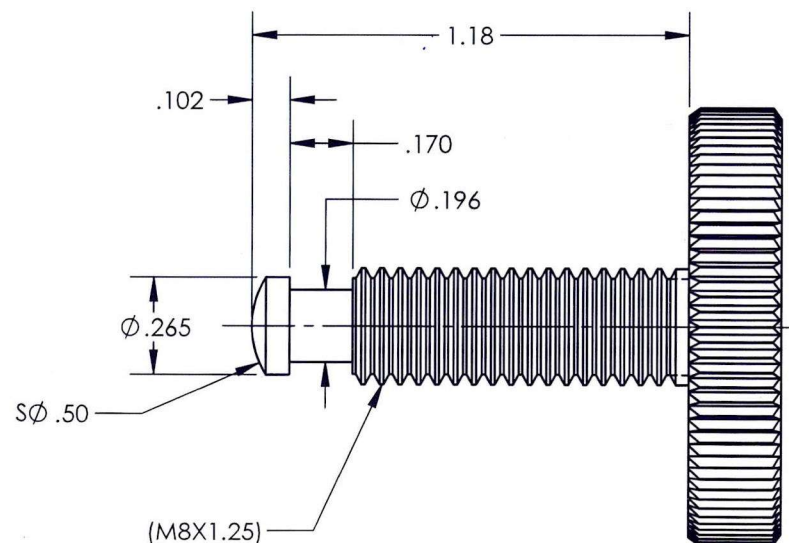
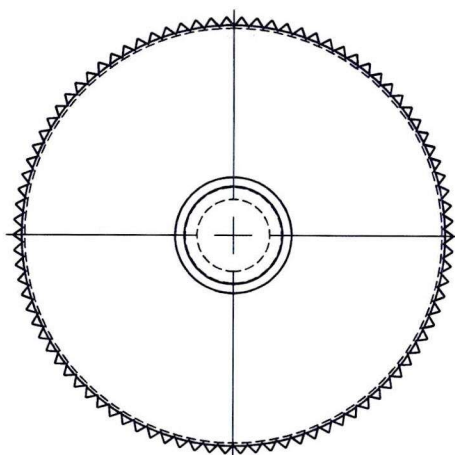
CN 20

QC Inspector: _____
Date: _____

Date:	
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8		-17 CH'D DIMENSION WAS SØ.46 IS SØ.50, CH'D DIMENSION WAS 1.181 IS 1.18.	6/16/2014	DJN	RJC
9	16-0222	-17 CH'D DIM WAS M8X1.25 IS (M8X1.25).	11/23/2016	RJC	SM



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WITHOUT NOTICE
WORK ORDER
NO. 187559 M15
1872.0

(-17)

THUMB SCREW

DART AEROSPACE	
TITLE HYDRAULIC PUMP DRIVE TOOL	
DWG NO. RBEL135M-2905-101-17	REV 9
MAT'L S.S. HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER EC135
SCALE 2:1	DATE 4/23/2010
SHEET 12 OF 18	